

CW6163E CW6180E CW61100E CW61120E

Main Feature

- 1.This Universal Lathe Machine can satisfy the various turning requirements of a very wide range of different industries, offering an affordable solution to higher machining accuracy and better surface finish.
- 2. It have a modern style and built to accord with both latest human engineering and CE codes of practice, making the operator feel safer and more comfortable
- 3. High speed dynamically balanced spindle, using the latest machine tool building technology.

Solid cast iron structure, guaranteeing the rigidity of bed, head stock and saddle

| MODEL | CW61(2)63E | CW61(2)80E | CW61(2)100E | CW61(2)120E | |
|--------------------------------|---|------------|-------------|-------------|--|
| CAPACITIES | | | | | |
| Max.swing over bed | 630mm | 800mm | 1000mm | 1200mm | |
| Max.swing over cross slide | 350mm | 485mm | 685mm | 800mm | |
| Center distance | 1000 1500 2000 3000 4000 5000 6000 8000 10000mm | | | | |
| Max.swing over gap | 830mm | 1000mm | 1200mm | 1400mm | |
| Valid length of gap | 230m | | | | |
| Bed width | 550mm | | | | |
| HEAD-STOCK | | | | | |
| Spindle hole | 105mm or 130mm(options for CW6180E and 100E,120E) | | | | |
| Spindle nose | C-11 or D-11 | | | | |
| Spindle taper | 1:20 | | | | |
| Spindle speeds(Number) | 14-750RPM(18 STEPS) | | | | |
| GEAR BOX-THREADS & FEEDS | | | | | |
| Metric threads range(kinds) | 1-240mm(54 kinds) | | | | |
| Inch threads rangs(Kinds) | 28-1 inch(36 kinds) | | | | |
| Moudle threads range(kinds) | 0.5-60 DP(27 kinds) | | | | |
| Diametral threads range(kinds) | 30-1 t.p.i.(27 kinds) | | | | |
| Longtudinal feeds range(kinds) | 0.048-24.3mm/r (72 kinds) | | | | |
| Cross feed range(kinds) | 0.024-12.15mm/r (72 kinds) | | | | |
| Rapid feed:Long./Cross | 4/2m/min | | | | |
| Leadscrew size:Diameter/Pitch | T48mm/12mm or T55mm/12mm(>=5m) | | | | |
| CARRIAGE | | | | | |
| Cross slide travel | 350mm | 420mm | 520mm | 620mm | |
| Compound rest travel | 200mm | | | | |
| Size of tool shank | 32*32mm | | | | |
| TAILSTOCK | | | | | |
| Spindle diameter | 100mm | | 120mm | | |
| Spindle taper | MORSE #6 | | | | |
| Spindle travel | 240mm | | | | |
| MOTOR | | | | | |

| Main drive motor | 11kw | | | | | | |
|---------------------------|-------------|----------------|--------|------|--|--|--|
| Coolant pump motor | 0.09kw | | | | | | |
| Rapid feed motor | 1.1kw | | | | | | |
| KGNIT | | | | | | | |
| Genter distance:(5000mm) | 6000kg | 6500kg | 7000kg | 7500 | | | |
| WEIGHT FLOOR SPACE(L*W*H) | | | | | | | |
| Genter distance: (5000mm) | 6952*1326*1 | 6952*1326*1390 | | | | | |