

## **SG60160SD**

Feature:

Headstock runs in preloaded angular ball bearings and features a high load capacity

X and Y axis guide ways are counter-laminated(plastic)

Separate hydraulic unit with oil coole

X axis with high-dynamic, hydraulic drive

Combination of box ways and V-guides on X and Y, plus rectangular guide way on Z

Premium components ensure maximum accuracy for continuous operation

Standard Equipment:

Optional Accessories :

Wheel flange

Wheel stand

Balancing arbor

Standard magnetic chuck

Wheel exactor

Coolant tank with magnetic separator

Coolant tank

Coolant tank with paper filter

Working lamp

Tool box and tools

Wheel dresser

Stand not include diamond pen

Standard grinding wheel

Foundation bolt

Leveling wedge and bolt

Built in electro magnetic chuck controller

PLC auto grinding controller only for AHD/SD models

Model	Unit	SG60160SD SG60160CNC	SG60220SD SG60220CNC	SG60300SD SG60300CNC	SG80160CNC	SG80220SD SGA80220SD SG80220CNC	SG80300SD SG80300CNC		
Table size	mm	610x1600	610x2200	610x3000	810x1600	810x2200	810x3000		
Max grind(W x L)	mm	610x1600	610x2200	610x3000	810x1600	810x2200	810x3000820		
Max distance from table to spindle center	mm	820(925)							
Magnetic chuck size(optional equipment)	mm	600x800x2	600x1000x2	600x1000x3	800x800x2	800x1000x2	800x1000x3		

Speed of table longitudinal movement		m/min	5-25							
movement	Auto feed	Mm/t	1-30							
	Rapid speed	Mm/min	0.05-2							
	Feed of hand wheel	Mm/div Mm/gra	0.005							
Wheel head vertical movement	Auto feed	Mm/t	0.005-0.05							
	Rapid feed	mm/min	0.05-2							
	Feed of hand wheel	Mm/div Mm/gra	0.005							
960(14050)Wheel	Speed	Rpm	960(1450)							
	Size	Mm	500x75x305(450x75x203)							
Motor of s500pindle		Kw	18.5							
Max loading capacity of table		Kg	1230	1690	2300	1630	2240(3000)	3060		
Total rated power		Kw	28.5 28.5(29.6) 3					31		
Height of machine		Mm	2700							
Floor space		Mm	4700x3000	6000x3000	8200x3000	4700x3500	6000x3500	8200x3600		
Gross weight		kg	8500	9500	12500	10000	11500	14000		