



## T30 CNC turret punching machine

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The machine is of wide closure-type frame, which is solid, receiving tempering treatment. It has following features: streamline body with side pin-positioning, sleeve structure and thick turret, accurate positioning, good guiding, high accuracy adjustable worm and gear mechanism, German H+L hydraulic station with high performance and low energy-consumption, special Japanese FANUC Oip CNC Control, long ballscrew and guideway with high speed and auto-lubrication, universal pneumatic and electric parts, auto floating clamp and stainless worktable with steel ball and brush on it.

		T30				
Capacity	kN	300	300	300	300	300
Max. Machining Sheet (Repositioning)	mm	1250	1250	1250	1500	1500
		2500	4000	5000	4000	5000
Slide Stroke	mm	32	32	32	32	32
Max. Plate Thk	mm	6.35	6.35	6.35	6.35	6.35
Max. Punching Dia.	mm	Φ88.9	Φ88.9	Φ88.9	Φ88.9	Φ88.9
Die Qty.	pc	30	30	30	30	30

Punching Accuracy	mm	±0.10	±0.10	±0.10	±0.10	±0.10
Slide SPM	mm	600/*900	600/*900	600/*900	600/*900	600/*900
Max. Speed	m/min	106	106	106	106	106
Frame		Straight	Straight	Straight	Straight	Straight
		O-Type	O-Type	O-Type	O-Type	O-Type
Throat Depth	mm	1275	1275	1275	1525	1525
Control Axis	pc	4	4	4	4	4
Turret Speed	r/min	30	30	30	30	30
Max. Punching Dia. Of Rotary Station	mm	Φ88.9	Φ88.9	Φ88.9	Φ88.9	Φ88.9
Power	kw	25	25	25	25	25
Max. Weight	kg	156	156	210	210	235
Air Pressure	MPa	0.55	0.55	0.55	0.55	0.55
Outline Size (FB×LR×H)	mm	5050×2700×2010	5050×4200×2010	5050×5200×2010	5650×4200×2010	5650×5200×2010
Weight	t	19.5	20	20.5	21.5	22