



## CQ6230BZ combination machine

Technical data			
Turning		Drilling-milling	
Distance between centers	1000 mm	Max. drilling capacity	25 mm
Swing over bed	300 mm	Max. end milling capacity	25 mm
Swing over carriage	180 mm	Max. face milling capacity	50 mm
Swing over gap	430 mm	Head vertical stroke	230 mm
Spindle taper	MT 5	Head tilting	+/- 90°
Spindle bore	38 mm	Spindle- table max. distance	232 mm
Range of spindle speed	65 - 1810 r/min	Range of spindle speed	100 - 1000 r/min / var.
Longitudinal feed rates	0,079 - 1,291 mm/r	Spindle stroke	80 mm
Cross feed rates	0,017 - 0,276 mm/r	Worktable size	340 x 120 mm
Metric threads	0,4 - 7,0 1/mm	Motor	600 W / 230 V
Whitworth threads	4 - 60 T.P.I.		
Tailstock barrel taper	MT 3		
Tailstock barrel stroke	100 mm		
Motor	1500 W / 230 V		
Dimensions	1940 x 850 x 1650 mm		
Weight	550 + 130 kg		

Standard accessories	Optional accessories
3-jaws chuck	4-jaws chuck
Compound rest + tool post	Face plate

<b>Drill chuck with arbor</b>	<b>Quick change tool post</b>
<b>Dead centers</b>	<b>Lead screw cover</b>
<b>Change gears</b>	<b>Work lamp</b>
<b>Steady rest</b>	<b>Coolant system</b>
<b>Follow rest</b>	<b>Foot brake</b>
<b>Machine base</b>	<b>3 axis DRO</b>
<b>Splash guard</b>	
<b>Tool kit</b>	