



BVB25-3 combination machine

FEATURE:

- V-way bed is precision ground.
- Spindle is supported by precision tapered bearing.
- Lathe headstock is constantly oiled during operating.
- Belt driven mill head get quiet operation.
- Mill head can be tilted $\pm 90^\circ$.
- Power longitudinal feed allows threading.
- Adjustable gids for slidways.
- Equipped with leadscrew cover and work table.
- Change gears has large feed and threading ructions
- Tailstock can be offset for turning tapers
- Tolerance test certificate, test flow chart included.

Model No.	BVB25-3/BVB25L-3
Lathe	
Distance between centers	450/700 mm
Swing over bed	250 mm
Taper of spindle bore	MT4
Spindle bore	27 mm
Range of spindle speeds	115-1620 rpm
Range of inch threads	8-56 T.P.I
Range of metric threads	0.2-3.5 mm
Travel of cross slide	140 mm
Taper of tailstock quill	MT3
Motor	750W
Mill & drill	
Taper of spindle bore	MT3
Spindle stroke	80 mm
Step of spindle speeds	4
Range of spindle speeds	400-1600 rpm
Head stroke	240 mm
Head tilt	$\pm 90^\circ$
Motor	550W
Packing size	1510x670x920 mm
Net weight	245 kg

Standard Accessories	Optional Accessories
3-jaw chuck	4-jaw chuck (160mm)
Splash guard	Backplate
Chip tray	Follow rest
Drawbar	Steady rest
Arbor	Face plate
Toolbox & tools	Turning tools
	Stand