

## ZN5035/A /B Column type of vertical drilling machi

Superior quality of gears with hardended and lapped gears of surface.

Gear shift

The model of machines with a is electromagnetism clutch trans mission feed, with B mechanical feed, without A and B is manual feed Spindle box of ZN5025,ZN5030B, ZN5032A could be moved up and down With coolant system and fender device

Thin oil lubrication is available for drilling diameter 40mm, and 50mm, grease lubrication is available for others Importable electrical components with CE,CSA and UL standard Worktable could be rotated and could be inclined+-45°C

Туре	Column type of vertical drilling machine		
Model	ZN5035	ZN5035A	ZN5035B
Max.drilling diameter.(steel) and tapping diameter (mm)	35/M22		
Max.travel of spindle (mm)	155		
Max. distance from spindle to generating line of column (mm)	320		
Max. distance between spindle end to the worktable surface (mm)	585		
Max. distance from spindle end to the surface of base worktable (mm)	1140		
Max.travel of spindle box (mm)			
Max. travel of wortable and bracket (mm)	545		
Swivel angle of worktable (mm)	±45°		
Spindle taper bore (MT)	4		
Spindle speed steps	12		
Spindle speed range (r/min)	125~3030		
Spindle feed steps			3

Spindle feed range (mm/r)	0.1,0.2,0.3		
Dimension of worktable (mm)	500*420		
Effective working area of worktable (mm)	370*360		
Column diameter	120		
Power of motor (kw)	1/1.2		
Max. machine dimension (mm)/ Weight (kg)	860*560*2130 (430/475)		
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Special attachment
6-16mm collet
Milling cutter shank
Cross worktable
Collet shank
Nut for T-slot
Inner hexagon bolt
125mm precision vice
Rotation worktable

Accessories included in the machine
Shaft sleeve for taper shank tool
Key type drill chuck
Connecting bar for drill chuck
Wedge for taper shank tool double open end spanner