



X6323B Turret Milling

Model No.				X6323A / X6323B						
Specifications										
Table size				1067 x 230 mm			1067 x 230 mm			
Table travel (X,Y)				650 x 305 mm			650 x 305 mm			
Knee travel				400 mm			400 mm			
T-slot				3 x 16 mm			3 x 16 mm			
Ram travel				312 mm			312 mm			
Distance spindle nose to table				415 mm			415 mm			
Spindle taper				R8 or ISO30			R8 or ISO30			
Spindle stroke				127 mm			127 mm			
Step of spindle speeds				16 Kinds / Variable			16 Kinds / Variable			
Range of spindle speeds				65~4500 / 65~4500 rpm			65~4500 / 65~4500 rpm			
Automatic spindle feed (mm/rev)				3 steps 0.04/0.08/0.15			3 steps 0.04/0.08/0.15			
Spindle motor				2.25 kw			2.25 kw			
Head swivel (L&R)				90°			90°			
Head tilt (Back&Forward)				45°			45°			
Y-axis guideway				Dovetail			Dovetail			
Z-axis guideway				Dovetail			Rectangular			
Packing size				1400 x 1476 x 2030 mm			1400 x 1476 x 2030 mm			
Net weight				1100 kg			1160 kg			
Model	X6325A	X6325B	X6325C	X6325C	XU6325	X6325D	X6330	X6330A	X6333	X6333A
Table size	254*1270(10*50) 254*1370(10*54)			250*1270(10*50)		254*127(10*50) 254*137(0*54)	305*1370(12*54) 305*1500(12*60)	330*1370(13*54) 330*1500(13*60)		
Long travel	850 950			770	850 950	870 1000	840 1000			
Cross travel	400		420				380	368		
Vertical travel	420			400	420	430		450		

T-slot No. and size	3*16										
Ram travel	470					500					
Distance from spindle nose to table surface	0-405					0-350			0-450		
Spindle hole taper	standard:R8 / Optional: ISO30/ISO40			Standard:ISO40		Standard:R8/Optional:ISO30/ISO40		Standard:ISO40:			
Spindle travel	127										
Spindle speed	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440					Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-3750			Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-5440		
	Optional:variable:65-4500			Optional:variable:65-3750							
Auto.quill feed	Three grades:0.04(0.00150/0.08(0.003)/0.15(0.006)										
Spindle motor	2.25kw/3hp		3.75kw/5hp		2.25kw/3hp		3.75kw/5hp				
Head swivel	90°										
Head tilting	45°		fixed			45°			fixed		
Dimension of package	One miller per case	1516*1550*2080					1566*1650*2080		1800*2016(1650)*2180		
	Two miller per case	1650*1790*2170					1720*1800*2175		1800*2200*2180		
	Three miller per case	1650*2285*2235									
N.W./SET	1380	1420	1550	1590	1650	1590	1700	1750	2300	2350	
Note: If need the Power Feed for X axis, the longitudinal travel of table would shorter 100mm.											