



X6323A Turret Milling

Model No.		X6323A / X6323B								
Specifications										
Table size	1067 x 230 mm				1067 x 230 mm					
Table travel (X,Y)	650 x 305 mm				650 x 305 mm					
Knee travel	400 mm				400 mm					
T-slot	3 x 16 mm				3 x 16 mm					
Ram travel	312 mm				312 mm					
Distance spindle nose to table	415 mm				415 mm					
Spindle taper	R8 or ISO30				R8 or ISO30					
Spindle stroke	127 mm				127 mm					
Step of spindle speeds	16 Kinds / Variable				16 Kinds / Variable					
Range of spindle speeds	65~4500 / 65~4500 rpm				65~4500 / 65~4500 rpm					
Automatic spindle feed (mm/rev)	3 steps 0.04/0.08/0.15				3 steps 0.04/0.08/0.15					
Spindle motor	2.25 kw				2.25 kw					
Head swivel (L&R)	90°				90°					
Head tilt (Back&Forward)	45°				45°					
Y-axis guideway	Dovetail				Dovetail					
Z-axis guideway	Dovetail				Rectangular					
Packing size	1400 x 1476 x 2030 mm				1400 x 1476 x 2030 mm					
Net weight	1100 kg				1160 kg					
Model	X632 5A	X632 5B	X63 25	X6325C	XU6325	X6325D	X633 0	X6330 A	X6333	X6333A
Table size	254*1270(10*50) 254*1370(10*54)				250*1270(10*50)	254*127(10*50) 254*137(0*54)	305*1370(12*54) 305*1500(12*60)	330*1370(13*54) 330*1500(13*60)		
Long travel	850 950				770	850 950	870 1000		840 1000	
Cross travel	400		420			380		368		
Vertical travel	420				400	420	430		450	

T-slot No. and size	3*16											
Ram travel	470					500						
Distance from spindle nose to table surface	0-405					0-350			0-450			
Spindle hole taper	standard:R8 / Optional: ISO30/ISO40			Standard:ISO40		Standard:R8/Optional:ISO30/ISO40		Standard:ISO40:				
Spindle travel	127											
Spindle speed	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440					Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-3750			Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-5440			
	Optional:variable:65-4500			Optional:variable:65-3750								
Auto.quill feed	Three grades:0.04(0.00150/0.08(0.003)/0.15(0.006)											
Spindle motor	2.25kw/3hp		3.75kw/5hp		2.25kw/3hp		3.75kw/5hp					
Head swivel	90°											
Head tilting	45°		fixed			45°			fixed		45°	fixed
Dimension of package	One miller per case	1516*1550*2080					1566*1650*2080		1800*2016(1650)*2180			
	Two miller per case	1650*1790*2170					1720*1800*2175		1800*2200*2180			
	Three miller per case	1650*2285*2235										
N.W./SET	1380	1420	1550	1590	1650	1590	1700	1750	2300	2350		
Note: If need the Power Feed for X axis, the longitudinal travel of table would shorter 100mm.												