

## XU6325 Turret Milling

Model No.		X6325 series								
Item No.	X6325A	X6325B	X6325	X6325C	XU6325	X6325D				
<b>Specifications</b>										
Table size	1370 x 254 mm									
Table travel (X,Y) mm	850x400			850x240						
Knee travel	420 mm									
T-slot	3 x 16 mm									
Ram travel	470 mm									
Distance spindle nose to table	0~405 mm									
Spindle taper	R8/ISO30				ISO40			R8/ISO30		
Spindle stroke	127 mm									
Step of spindle speeds	16Kinds / Variable									
Range of spindle speeds	65~4500 / 65~4500 rpm				65~4500 / 65~3750rpm					
Automatic spindle feed	3 steps 0.04/0.08/0.15 mm/rev.									
Spindle motor	2.25 kw				3.75 kw			2.25 kw		
Head swivel (L&R)	90°								45°	
Head tilt (Back&Forward)	45°				FIX					
Y-axis guideway	Dovetail			Rectangular						
Z-axis guideway	Dovetail				Rectangular					
Packing size	1516 x 1550 x 2080mm									
Net weight	1380 kg		1420 kg		1550 kg		1590 kg		1650 kg	
<b>Model</b>	X6325A	X6325B	X6325	X6325C	XU6325	X6325D	X6330	X6330A	X6333	X6333A
Table size	254*1270(10*50) 254*1370(10*54)				250*1270(10*50)	254*127(10*50) 254*137(0*54)	305*1370(12*54) 305*1500(12*60)	330*1370(13*54) 330*1500(13*60)		
Long travel	850 950				770	850 950		870 1000		840 1000
Cross travel	400		420					380		368
Vertical travel	420				400	420	430		450	
T-slot No. and size	3*16									
Ram travel	470						500			
Distance from spindle	0-405						0-350		0-450	

nose to table surface											
Spindle hole taper	standard:R8 / Optional:ISO30/ISO40	Standard:ISO40	Standard:R8/Optional:ISO30/ISO40	Standard:ISO40:							
Spindle travel	127										
Spindle speed	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440						Standard:16(shiftgrade): 50HZ65-4500,60HZ80-3750	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440			
	Optional:variable:65-4500		Optional:variable:65-3750								
Auto.quill feed	Three grades:0.04(0.00150/0.08(0.003)/0.15(0.006)										
Spindle motor	2.25kw/3hp	3.75kw/5hp	2.25kw/3hp	3.75kw/5hp							
Head swivel	90°										
Head tilting	45°	fixed	45°	fixed	45°	fixed					
Dimension of package	One miller per case	1516*1550*2080					1566*1650*2080	1800*2016(1650)*2180			
	Two miller per case	1650*1790*2170					1720*1800*2175	1800*2200*2180			
	Three miller per case	1650*2285*2235									
N.W./SET	1380	1420	1550	1590	1650	1590	1700	1750	2300	2350	
Note: If need the Power Feed for X axis, the longitudinal travel of table would shorter 100mm.											