



X6330 Turret Milling

Model No.		X6330 / X6330A									
Specifications											
Table size		1370 x 305 mm									
Table travel (X,Y)		870 x 380 mm									
Knee travel		430 mm									
T-slot		3 x 16 mm									
Ram travel		500 mm									
Distance spindle nose to table		0~350 mm									
Spindle taper		ISO40									
Spindle stroke		127 mm									
Step of spindle speeds		16Kinds / Variable									
Range of spindle speeds		65~3750 rpm									
Automatic spindle feed		3 steps 0.04/0.08/0.15 mm/rev.									
Spindle motor		3.75 kw									
Head swivel (L&R)		90°									
Head tilt (Back&Forward)		45°					FIX				
Y-axis guideway		Rectangular									
Z-axis guideway		Rectangular									
Packing size		1566 x 1650 x 2080 mm									
Net weight		1700 kg					1750 kg				
Model	X632 5A	X632 5B	X63 25	X6325C	XU6325	X6325D	X633 0	X6330 A	X6333	X6333A	
Table size	254*1270(10*50) 254*1370(10*54)				250*1270(10*50)	254*127(10*50) 254*137(0*54)	305*1370(12*54) 305*1500(12*60)	330*1370(13*54) 330*1500(13*60)			
Long travel	850 950				770	850 950	870 1000		840 1000		
Cross travel	400		420						380		368
Vertical travel	420				400	420	430		450		
T-slot No. and size	3*16										
Ram travel	470						500				

Distance from spindle nose to table surface	0-405				0-350		0-450			
Spindle hole taper	standard:R8 / Optional: ISO30/ISO40	Standard:ISO40	Standard:R8/Optional:ISO30/ISO40	Standard:ISO40:						
Spindle travel	127									
Spindle speed	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440						Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-3750	Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-5440		
	Optional:variable:65-4500		Optional:variable:65-3750							
Auto.quill feed	Three grades:0.04(0.00150/0.08(0.003)/0.15(0.006)									
Spindle motor	2.25kw/3hp	3.75kw/5hp	2.25kw/3hp	3.75kw/5hp						
Head swivel	90°									
Head tilting	45°	fixed	45°				fixed	45°	fixed	
Dimension of package	One miller per case	1516*1550*2080				1566*1650*2080		1800*2016(1650)*2180		
	Two miller per case	1650*1790*2170				1720*1800*2175		1800*2200*2180		
	Three miller per case	1650*2285*2235								
N.W./SET	1380	1420	1550	1590	1650	1590	1700	1750	2300	2350
Note: If need the Power Feed for X axis, the longitudinal travel of table would shorter 100mm.										