



## X6325D Turret Milling

Model No.		X6325 series								
Item No.	X6325A	X6325B	X6325	X6325C	XU6325	X6325D				
<b>Specifications</b>										
Table size	1370 x 254 mm									
Table travel (X,Y) mm	850x400		850x240							
Knee travel	420 mm									
T-slot	3 x 16 mm									
Ram travel	470 mm									
Distance spindle nose to table	0~405 mm									
Spindle taper	R8/ISO30			ISO40		R8/ISO30				
Spindle stroke	127 mm									
Step of spindle speeds	16Kinds / Variable									
Range of spindle speeds	65~4500 / 65~4500 rpm			65~4500 / 65~3750rpm						
Automatic spindle feed	3 steps 0.04/0.08/0.15 mm/rev.									
Spindle motor	2.25 kw			3.75 kw		2.25 kw				
Head swivel (L&R)	90°					45°				
Head tilt (Back&Forward)	45°			FIX						
Y-axis guideway	Dovetail		Rectangular							
Z-axis guideway	Dovetail			Rectangular						
Packing size	1516 x 1550 x 2080mm									
Net weight	1380 kg	1420 kg	1550 kg	1590 kg	1590 kg	1650 kg				
Model	X632 5A	X632 5B	X632 5	X6325C	XU6325	X6325D	X633 0	X6330 A	X6333	X6333A
Table size	254*1270(10*50) 254*1370(10*54)			250*1270(10*50)		254*127(10* 50) 254*137(0*5 4)	305*1370(12 *54) 305*1500(12 *60)	330*1370(13*54) 330*1500(13*60)		
Long travel	850 950			770		850 950	870 1000		840 1000	
Cross travel	400		420				380		368	
Vertical travel	420			400		420	430	450		

T-slot No. and size	3*16						
Ram travel	470			500			
Distance from spindle nose to table surface	0-405			0-350		0-450	
Spindle hole taper	standard:R8 / Optional: ISO30/ISO40	Standard:ISO40	Standard:R8/Optional:ISO30/ISO40	Standard:ISO40:			
Spindle travel	127						
Spindle speed	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440			Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-3750	Standard: 16(shiftgrade): 50HZ65-4500,60HZ80-5440		
	Optional:variable:65-4500		Optional:variable:65-3750				
Auto.quill feed	Three grades:0.04(0.00150/0.08(0.003)/0.15(0.006)						
Spindle motor	2.25kw/3hp	3.75kw/5hp	2.25kw/3hp	3.75kw/5hp			
Head swivel	90°						
Head tilting	45°	fixed	45°			fixed	45° fixed
Dimension of package	One miller per case	1516*1550*2080			1566*1650*2080	1800*2016(1650)*2180	
	Two miller per case	1650*1790*2170			1720*1800*2175	1800*2200*2180	
	Three miller per case	1650*2285*2235					

N.W./SET	1380	1420	1550	1590	1650	1590	1700	1750	2300	2350
Note: If need the Power Feed for X axis, the longitudinal travel of table would shorter 100mm.										