



## X6325B Turret Milling

Model No.	X6325 series					
Item No.	X6325A	X6325B	X6325	X6325C	XU6325	X6325D
<b>Specifications</b>						
Table size	1370 x 254 mm					
Table travel (X,Y) mm	850x400		850x240			
Knee travel	420 mm					
T-slot	3 x 16 mm					
Ram travel	470 mm					
Distance spindle nose to table	0~405 mm					
Spindle taper	R8/ISO30			ISO40		R8/ISO30
Spindle stroke	127 mm					
Step of spindle speeds	16Kinds / Variable					
Range of spindle speeds	65~4500 / 65~4500 rpm			65~4500 / 65~3750rpm		
Automatic spindle feed	3 steps 0.04/0.08/0.15 mm/rev.					
Spindle motor	2.25 kw			3.75 kw		2.25 kw
Head swivel (L&R)	90°					45°
Head tilt (Back&Forward)	45°			FIX		
Y-axis guideway	Dovetail		Rectangular			
Z-axis guideway	Dovetail		Rectangular			
Packing size	1516 x 1550 x 2080mm					
Net weight	1380 kg	1420 kg	1550 kg	1590 kg	1590 kg	1650 kg

Model	X6325A	X6325B	X6325	X6325C	XU6325	X6325D	X6330	X6330A	X6333	X6333A
Table size	254*1270(10*50) 254*1370(10*54)		250*1270(10*50)			254*127(10*50) 254*137(0*54)	305*1370(12*54) 305*1500(12*60)	330*1370(13*54) 330*1500(13*60)		
Long travel	850 950				770	850 950	870 1000		840 1000	
Cross travel	400		420			380		368		
Vertical travel	420				400	420	430	450		
T-slot No. and size	3*16									
Ram travel	470						500			
Distance from spindle	0-405						0-350		0-450	

nose to table surface											
Spindle hole taper	standard:R8 / Optional: ISO30/ISO40	Standard:ISO40	Standard:R8/Optional:ISO30/ISO40	Standard:ISO40:							
Spindle travel	127										
Spindle speed	Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440						Standard:16(shiftgrade): 50HZ65-4500,60HZ80-3750		Standard:16(shiftgrade): 50HZ65-4500,60HZ80-5440		
	Optional:variable:65-4500		Optional:variable:65-3750								
Auto.quill feed	Three grades:0.04(0.00150/0.08(0.003)/0.15(0.006)										
Spindle motor	2.25kw/3hp	3.75kw/5hp	2.25kw/3hp	3.75kw/5hp							
Head swivel	90°										
Head tilting	45°	fixed	45°	fixed	45°	fixed					
Dimension of package	One miller per case	1516*1550*2080					1566*1650*2080		1800*2016(1650)*2180		
	Two miller per case	1650*1790*2170					1720*1800*2175		1800*2200*2180		
	Three miller per case	1650*2285*2235									
N.W./SET	1380	1420	1550	1590	1650	1590	1700	1750	2300	2350	
Note: If need the Power Feed for X axis, the longitudinal travel of table would shorter 100mm.											