

COMBINATION SHEAR

COMBINATION SHEAR, PRESS BRAKE & SLIP ROLL

FEATURES:

- Removable male and female dies
 - Back gauge assembly w/ micro-adjusting nuts
 - Adjustable two position handle
 - Shears mild-steel or equivalent
 - Hardened and ground reversible shear blade
 - Segmented folder tooling for box and pan work
 - Three roll Slip/Pinch roller with forming grooves

 - Removable male dies with female dies.
 - Micro adjustable set back Gauge standard equipment.
 - 24" two position handle.
- Includes:
- Set of male dies and female dies.

 - micro quick adjustment back gauge and shear stock hold down as standard equipment.
- Combination of shear, Press brake & Slip roll Machine 3-IN-1 /1016 SEREIS
- Ideal combination machine for sheet metal machining to a length of 305 mm and a thickness of 1.0 mm Cutting stop
- Roll bending starting with diameter of 39mm
- Folding with a max angle of 90.
- Adjustable rear stop

Specifications			
Bed Width(mm)	760(30")	1016(40")	1320(52")
Max. shearing Thickness (mm)	1 mm	1 mm	1 mm
Max. bending thickness (mm)	1 mm	1 mm	1 mm
Max. bending angle (degree)	90°	90°	90°

Max.rolling thickness (mm)	1 mm	1 mm	1 mm
Min.rolling dia (mm)	39 mm	43 mm	51 mm
Packing Size(cm)	99x42x65	131x52x75	169x57x78
N.W./G.W. (kg)	120/140kg	220/240kg	440/480kg