

3-IN-1/200



**Feature:**

**Combination shear, brake and roll in one compact machine.**

**Right left hand operation**

**Shear can be used of mild steel,. brass, aluminum, copper, lead, plastic and zinc**

**Brake is equipped with easily removable fingers that permit angle, channel, box and other complex bending operations.**

**Slip rolls are precision turned and ground with wire grooves**

| <b>MODEL</b>                 | 3-IN-1/         | 3-IN-1/         | 3-IN-1/         | 3-IN-1/          | 3-IN-1/          | 3-IN-1/          | 3-IN-1/          | 3-IN-1/          |
|------------------------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|------------------|------------------|
|                              | 305             | 610             | 760             | 1016             | 1067             | 1320             | 1067x1.5         | 1320x1.5         |
| Bed width(mm)                | 305             | 610             | 760             | 1016             | 1067             | 1320             | 1067             | 1320             |
| Max. shearing thickness (mm) | 1.0             | 1.0             | 1.0             | 1.0              | 1.0              | 1.0              | 1.5              | 1.5              |
| Max. bending thickness (mm)  | 1.0             | 1.0             | 1.0             | 1.0              | 1.0              | 1.0              | 1.5              | 1.5              |
| Max. bending angle           | 90°             | 90°             | 90°             | 90°              | 90°              | 90°              | 90°              | 90°              |
| Max. rolling thickness(mm)   | 1.0             | 1.0             | 1.0             | 1.0              | 1.0              | 1.0              | 1.5              | 1.5              |
| Min. rolling dia.(mm)        | 39              | 39              | 39              | 43               | 43               | 43               | 62               | 76               |
| Package size (mm)            | 490x330<br>x420 | 840x460<br>x670 | 970x450<br>x680 | 1350x450<br>x680 | 1420x560<br>x750 | 1680x560<br>x750 | 1540x610<br>x900 | 1830x610<br>x970 |
| N.W./G.W. (kg)               | 43/45           | 112/123         | 153/165         | 195/212          | 276/297          | 349/377          | 390/440          | 470/530          |